

Work Order ID 63981

Monday, November 22, 2010 2:44:56 PM



Page 1

Item ID: D3832-1

Accept



Setup Start



Revision ID:

Item Name: Mesh (Base)

Stop



Start Date: 11/22/2010 Start Qty: 3.00



Cust Item ID:

Required Date: 11/30/2010 Req'd Qty: 3.00



Customer:

Reference:

Approvals:

Process Plan:

Date: 10-11-22 Tooling:

Date:

Run Start



QC:

Date: SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

Draw Nbr	Revision Nbr							
D3832	Rev A							

100



SHEAR

0.00

Shear

0.00

Shear

Memo

1- cut mesh to size as per dwg D3832

SAD

10-12-02

110



QC5- Inspect part completeness to step on W/O

0.00

QC

Quality Control

Memo

0.00

120



Identify as per dwg & Stock Location: WT

0.00

Packaging

Packaging

Memo

0.00

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Customer:

Reference:

Approvals: Process Plan: _____

Date: _____

Tooling: _____

Date: _____

Run Start



QC: _____

Date: _____

SPC (Y/N): _____

Date: _____

Stop

Sequence ID/
Work Center ID

130

Operation
Description

QC21- Final Inspection - Work Order Release

Set Up/
Run Hours

0.00

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
StampQC
Quality Control

Memo

0.00

10/12/07
MF

10-12-03

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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NOTE: Date & initial all entries

Picklist Print

Monday, November 22, 2010 2:45:01 PM

Page 1

Work Order ID: 63981



Parent Item: D3832-1



Parent Item Name: Mesh (Base)

Start Date: 11/22/2010

Required Date: 11/30/2010

Start Qty: 3.00

Required Qty: 3.00

Comments: IPP Rev:A 08-12-01 new issue DD verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M304EX0.75-16F		Purchased	No			100	sf	1,162.538	25.4518	80.37411			SAD 10-12-02

Expanded Metal Flat SS



Location	Loc Qty	Loc Code
MAT	1162.538533	
114809	85.422943	
114853	11.80059	
115012	393.8315	
115067	13.0125	
115171	6.0394	
115401	76.0095	
115665	5.6216	
115989	250.8005	
116175	320	

53.58274
26.7914

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

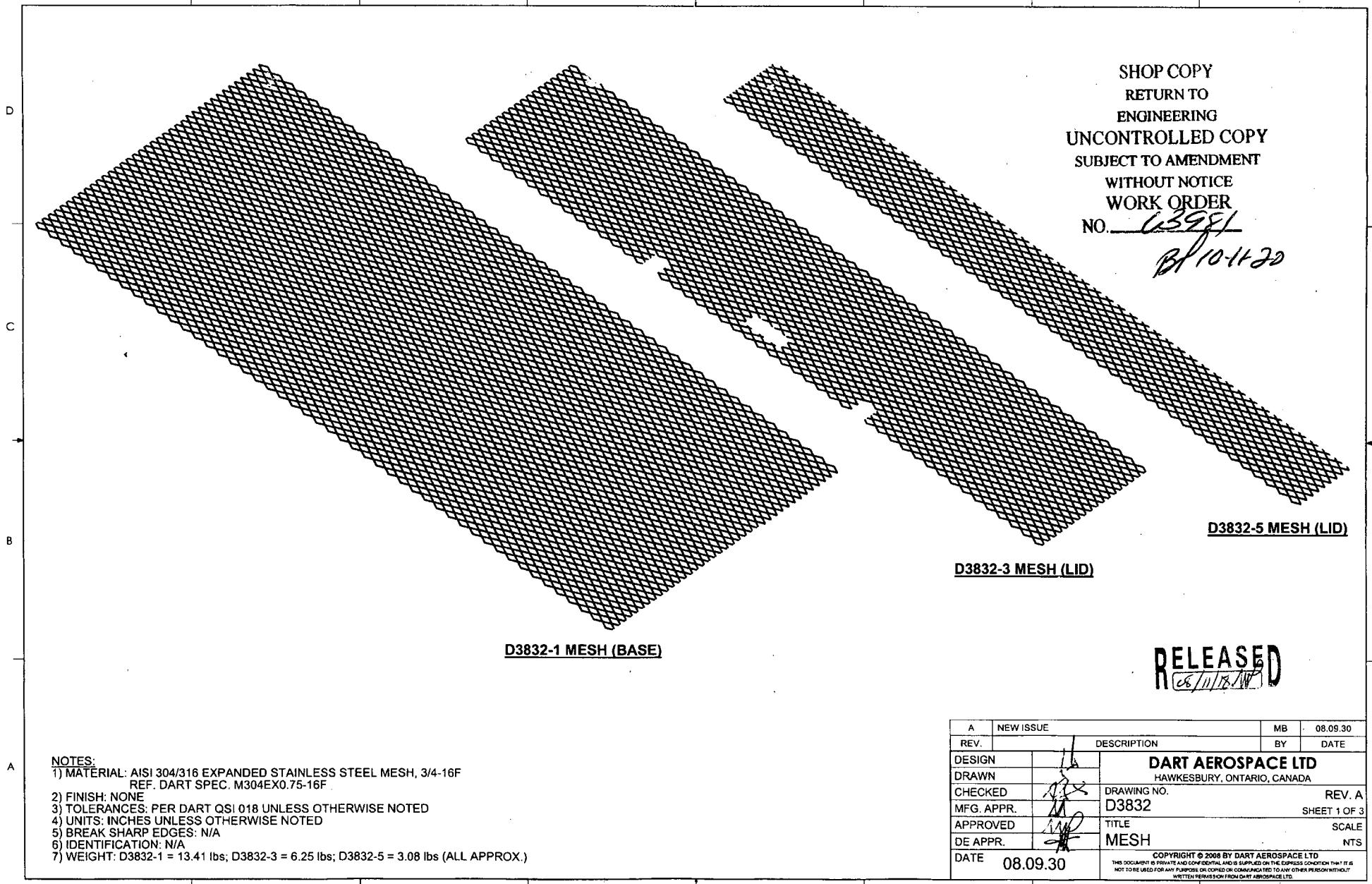
Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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NOTE: Date & initial all entries

8 7 6 5 4 3 2 1



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DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	

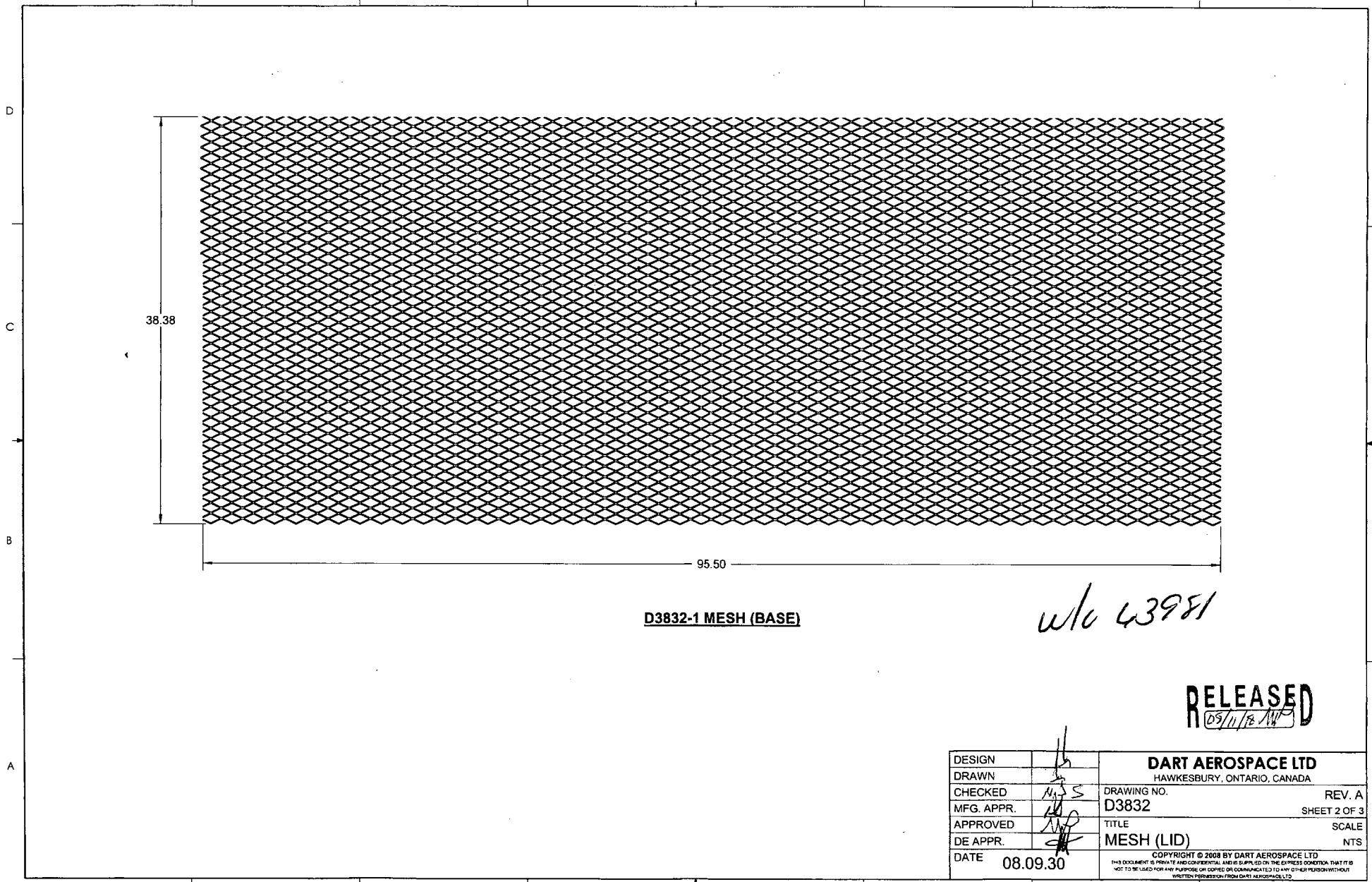
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8 7 6 5 4 3 2 1



DESIGN	<i>M/S</i>	DART AEROSPACE LTD	
DRAWN	<i>M/S</i>	HAWKESBURY, ONTARIO, CANADA	
CHECKED	<i>M/S</i>	DRAWING NO.	REV. A
MFG. APPR.	<i>M/S</i>	D3832	SHEET 2 OF 3
APPROVED	<i>M/S</i>	TITLE	SCALE
DE APPR.	<i>M/S</i>	MESH (LID)	NTS
DATE	08.09.30	COPYRIGHT © 2008 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD	

8 7 6 5 4 3 2 1

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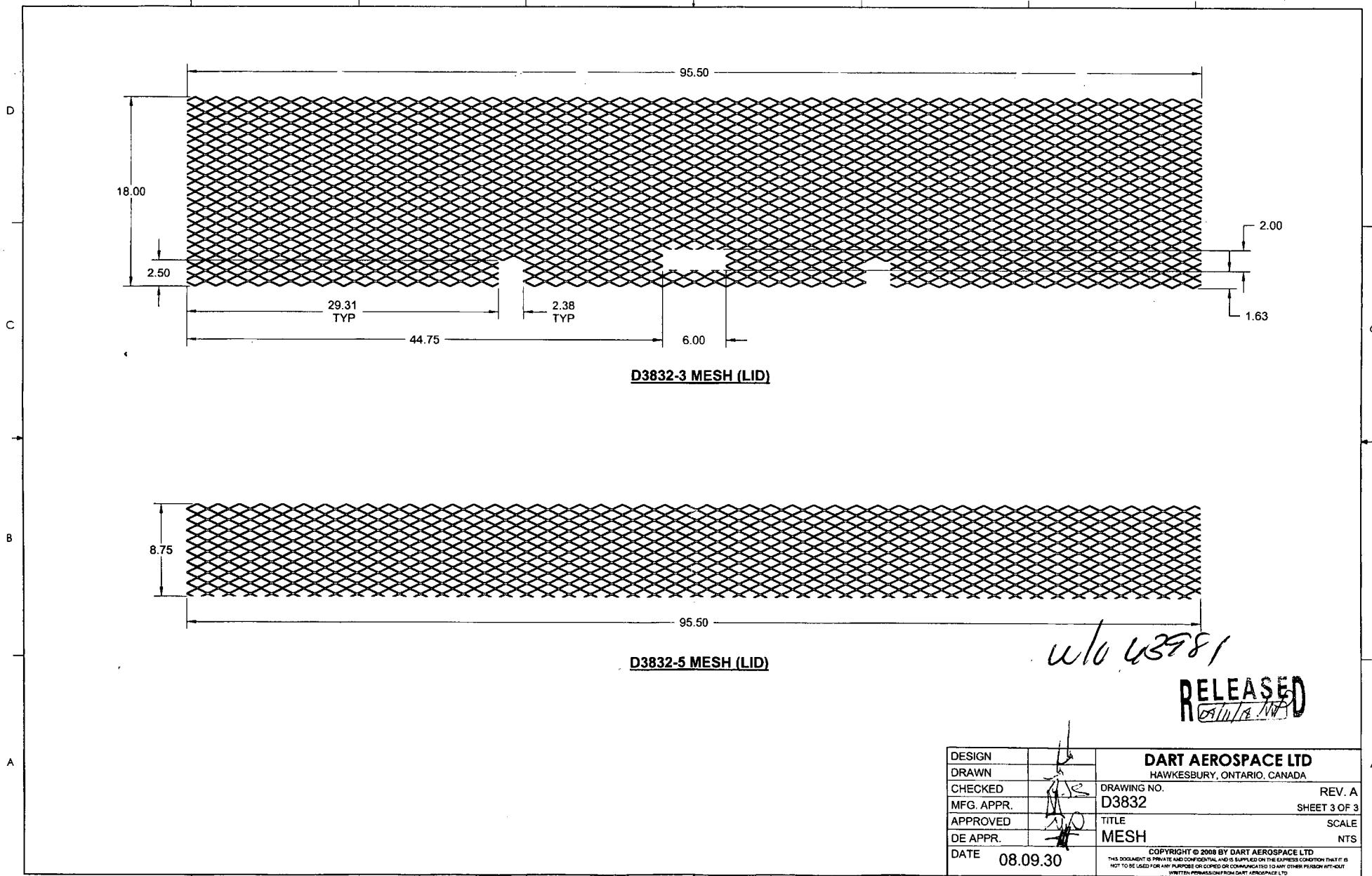
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